



CNC EQUIPMENT LIST

EQUIPMENT	MODEL	PRODUCT LINE
MAKINO HORIZONTAL MILL	A61	HORIZONTAL MILL
MAKINO HORIZONTAL MILL	A55E	HORIZONTAL MILL
MAKINO VERTICAL MILL	DA300	VERTICAL MILL (5 AXIS)
MAKINO VERTICAL MILL	F5	VERTICAL MILL (3 AXIS)
MORI SEIKI HORIZONTAL LATHE	DURATURN 2030	HORIZONTAL LATHE (2 AXIS)
MORI SEIKI HORIZONTAL LATHE	SL-25B	HORIZONTAL LATHE (2 AXIS)
DMG MORI MILL-TURN	NZX2000	MULTI AXIS TURNING CENTER (12 AXIS)
DMG MORI MILL-TURN	NLX2500/700	MILL TURN
MORI SEIKI MILL-TURN	NL2000ST/500	MILL TURN
MORI SEIKI MILL-TURN	NL1500SY/500	MILL TURN
MORI SEIKI MILL-TURN	NT4250CG/1500SZ	MILL TURN
MORI SEIKI VERTICAL MILL	NV5000	VERTICAL MILL, 3 AXIS (4 AXIS)
YASDA	PX - 30i-PC33	HORIZONTAL MILL, 5 AXIS
OKK FULL 5 AXIS VERTICAL MILL	VM-X5/250B	VERTICAL MILL CYLINDER HEAD, 5 AXIS PORTING
TSUGAMI HORIZONTAL SWISS LATHE	S206	PRODUCTION LATHE



EQUIPMENT	MODEL	PRODUCT LINE
FLOW WATERJET	4020	MACH 500
HAAS HORIZONTAL LATHE	ST-20Y	HORIZONTAL Y AXIS CNC LATHE, 3 AXIS
HAAS DUAL-SPINDLE LATHE	DS-30SY	MILL-TURN
HAAS VERTICAL MILL	VF-4B	VERTICAL MILL, 3 AXIS (4 AXIS)
HAAS VERTICAL MILL	VF-4SS	VERTICAL MILL, 3 AXIS (5 AXIS)
HAAS VERTICAL MILL	VF-6B/40	VERTICAL MILL, 3 AXIS (5 AXIS)
HAAS VERTICAL MILL	VF-6SS	VERTICAL MILL, 3 AXIS (5 AXIS)
HAAS VERTICAL MILL	VF-11/50	VERTICAL MILL, 3 AXIS
HAAS VERTICAL MILL	DM-2	VERTICAL MILL 3 AXIS (5 AXIS)
HAAS VERTICAL MILL	SMINIMILL	VERTICAL MILL, 3 AXIS (4 AXIS)
HAAS VERTICAL MILL	UMC-750P	VERTICAL MILL, 5 AXIS PORTING
HAAS VERTICAL MILL	UMC-750SS	VERTICAL MILL, 5 AXIS
HAAS VERTICAL MILL	UMC-1000	VERTICAL MILL, 5 AXIS

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QMS RESOURCE LIST



PROCESS	RESOURCE	DESCRIPTION
NDA	CUSTOMER SUPPLIED	NONDISCLOSURE AGREEMENT
ORGANIZATIONAL CHART	HR DEPARTMENT	AVAILABLE IN DIGITAL AND HARD COPY
QA ASSET LIST	ALL CALIBRATIONS COMPLETE AND UP TO DATE	STARRETT AV450 CNC VISION SYSTEM BROWN & SHARPE GLOBAL 12.15.10 DCC CMM NIKON ALTERA 10.10.8 DCC CMM HEXAGON GLOBAL S BLUE 9.15.8 CMM HEXAGON GLOBAL TIGO SF 5.6.5 CMM ZEISS DURAMAX 5/5/5 CMM 2 ZEISS CONTURA G5 9.12.8 CMMs MITUTOYO FORMTRACER SV-C320 PROFILOMETER BROWNE & SHARPE 7.10.5 CHAMELEON CMM FARO PLATINUM CAM2 MEASUREMENT SMARTSCOPE FLASH 200 VISION SYSTEM NIKON OPTICAL COMPARATOR BROWN & SHARPE OPTICAL COMPARATOR ZEISS SURFCOM 130A STARRETT STANDARD MICS AND GAUGES STARRETT HARDNESS TESTER 1 MANTIS ELITE CAM HD 4x/10x 1 MANTIS COMPACT 4x
PRODUCTION CAPACITY MANAGEMENT TOOLS	SAGE X3 PROSHOP	MRB MANAGEMENT TOOL IS SAGE X3 SCHEDULING, NCRs, DISPOSITION OF PARTS MANAGED BY PROSHOP
PPAP	AVAILABLE UPON REQUEST	PPAP 4TH EDITION REQUIREMENTS
PFEMA, CONTROL PLANS, PROCESS FLOW CHARTS	AVAILABLE UPON REQUEST	CURRENT AND AVAILABLE
PROCESS CAPACITY STUDIES	AVAILABLE UPON REQUEST	DATA PAGE PLUS SOFTWARE
BALLOON DRAWINGS	AVAILABLE UPON REQUEST	DISCUS
1 ST ARTICLE	AVAILABLE UPON REQUEST	AS9102 REQUIREMENTS
CMM	BROWN & SHARPE GLOBAL 12.15.10 NIKON ALTERA 10.10.8 2 ZEISS CONTURA G5 9.12.8 CMM'S ZEISS DURAMAX 5/5/5 CMM	PC-DMIS CMM MANAGER CALYPSO
PM, NCR, CA & PA	QCBD SOFTWARE PROSHOP	PREVENTATIVE MAINTENANCE, NONCONFORMING PRODUCT, CORRECTIVE AND PREVENTATIVE ACTIONS
GAUGE CALIBRATION	QCBD SOFTWARE PROSHOP	ALL GAUGES CALIBRATED PER OUR AS9100 REQUIREMENTS. INTERNAL/EXTERNAL CALIBRATION SERVICES USED
AS9100 CERTIFICATE	COPY OF CERTIFICATE AVAILABLE ON WEB PAGE	roushyatesmfg.com

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